## **Forklift Starters and Alternators**

Forklift Starter and Alternator - A starter motors today is normally a permanent-magnet composition or a series-parallel wound direct current electrical motor together with a starter solenoid installed on it. As soon as current from the starting battery is applied to the solenoid, mainly via a key-operated switch, the solenoid engages a lever that pushes out the drive pinion which is situated on the driveshaft and meshes the pinion using the starter ring gear which is seen on the flywheel of the engine.

The solenoid closes the high-current contacts for the starter motor, that begins to turn. Once the engine starts, the key operated switch is opened and a spring within the solenoid assembly pulls the pinion gear away from the ring gear. This particular action causes the starter motor to stop. The starter's pinion is clutched to its driveshaft by an overrunning clutch. This permits the pinion to transmit drive in just one direction. Drive is transmitted in this method through the pinion to the flywheel ring gear. The pinion continuous to be engaged, like for instance as the operator did not release the key as soon as the engine starts or if the solenoid remains engaged because there is a short. This actually causes the pinion to spin separately of its driveshaft.

This aforesaid action prevents the engine from driving the starter. This is an important step because this type of back drive will enable the starter to spin very fast that it will fly apart. Unless adjustments were done, the sprag clutch arrangement would prevent the use of the starter as a generator if it was made use of in the hybrid scheme discussed earlier. Normally a standard starter motor is meant for intermittent utilization that would prevent it being used as a generator.

The electrical parts are made so as to work for about thirty seconds in order to avoid overheating. Overheating is caused by a slow dissipation of heat is due to ohmic losses. The electrical components are meant to save weight and cost. This is the reason the majority of owner's guidebooks utilized for vehicles suggest the driver to pause for at least 10 seconds after each and every 10 or 15 seconds of cranking the engine, whenever trying to start an engine which does not turn over instantly.

In the early 1960s, this overrunning-clutch pinion arrangement was phased onto the market. Previous to that time, a Bendix drive was used. The Bendix system works by placing the starter drive pinion on a helically cut driveshaft. When the starter motor begins turning, the inertia of the drive pinion assembly allows it to ride forward on the helix, thus engaging with the ring gear. Once the engine starts, the backdrive caused from the ring gear allows the pinion to go beyond the rotating speed of the starter. At this point, the drive pinion is forced back down the helical shaft and thus out of mesh with the ring gear.

The development of Bendix drive was developed in the 1930's with the overrunning-clutch design known as the Bendix Folo-Thru drive, developed and introduced during the 1960s. The Folo-Thru drive consists of a latching mechanism together with a set of flyweights inside the body of the drive unit. This was an improvement as the standard Bendix drive used to disengage from the ring when the engine fired, even if it did not stay functioning.

The drive unit if force forward by inertia on the helical shaft when the starter motor is engaged and starts turning. Then the starter motor becomes latched into the engaged position. As soon as the drive unit is spun at a speed higher than what is attained by the starter motor itself, like for instance it is backdriven by the running engine, and then the flyweights pull outward in a radial manner. This releases the latch and enables the overdriven drive unit to become spun out of engagement, hence unwanted starter disengagement can be prevented before a successful engine start.